



Vegan Farming Using Controlled Environment Agriculture

Dr. Eric W. Stein
CEO, e3garden
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About the Presenter

- **Affiliations**
 - CEO, e3garden
 - Associate Professor of Management Science and Information Systems at Penn State Great Valley School of Graduate and Professional Studies
 - Former Director New Ventures and Entrepreneurship option, MBA Program, PSU-Great Valley
- **Areas of expertise**
 - Entrepreneurship
 - Corporate innovation and strategy
 - Energy policy and sustainability
 - Information Technology
 - Urban Farming and Hydroponics
- **Experience**
 - Consultant to business and industry
 - Local leader in town government



Professionally: Why I'm Interested in food production

- We need to localize food production
 - Urban farms make sense
- We need to design food production systems that are sustainable in the use of water, land, energy and nutrients
- We need to avoid the use of pesticides



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Personally: Why I'm Interested in food production

- I'm a foodie
 - My wife and I buy organic or pesticide-free foods
 - I like harvesting food from my backyard
 - My wife is Vegan
 - In addition to plants, I eat fish and eggs (certified humanely raised)
- I believe in sustainable food production
- I am a solar-pv producer
- I love to design systems
- I love the outdoors



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Outline



1. Plant Needs
2. Farm Production Methods Compared
3. Why e3garden is Friendly to Vegans, Locavores, Organics Lovers
4. Summary and Conclusions

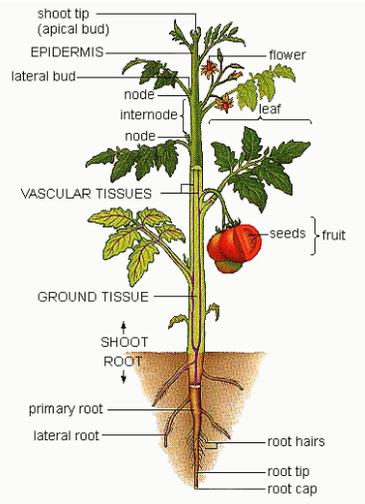
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Plant Needs

Plant Needs

- Seed
- Medium
- Water
- Light
- Nutrients

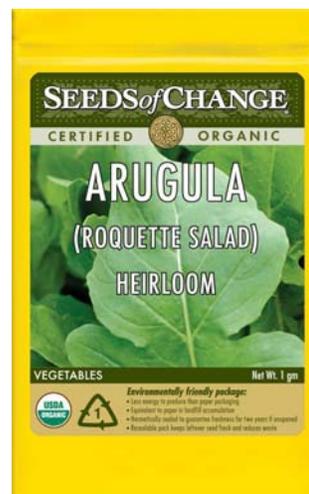


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<http://www.uic.edu/classes/bios/bios100/lectf03am/lect18.htm>

Seed

- Quality seeds are a critical input
- Buy new seed about every 1-2 years
- These can be conventional, organic, non-GMO
 - Look for USDA or non-GMO seal



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Germination and Support Media

- Organic Media
 - Soil
 - Compost
- Inorganic Media
 - Coconut Fiber
 - Expanded Clay
 - Perlite
 - Rockwool
 - Sand
 - Vermiculite



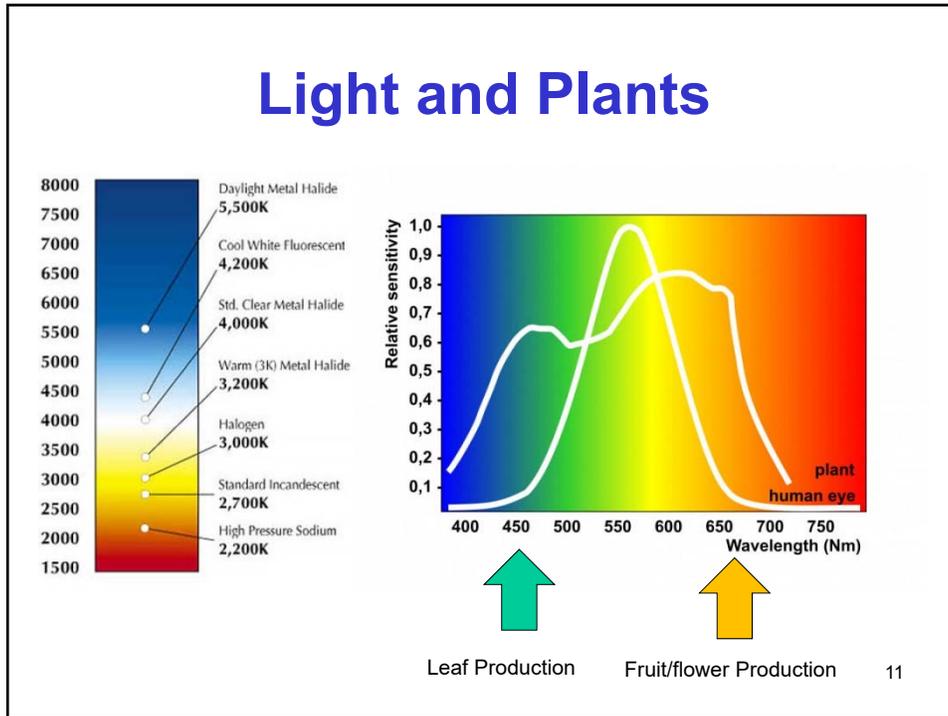
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Water

- Tap water or rain water may be used
 - Must be clean and free of pathogens
 - Traces of chlorine in tap water are OK
 - Avoid very hard water
 - If in doubt, have water tested



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Plant Nutrient Requirements

- **16 Nutrients**
- **Essential Elements**
 - Carbon, Hydrogen and Oxygen
- **Macronutrients**
 - Nutrients needed for plant growth
- **Micronutrients**
 - Essential for plant growth but in smaller quantities



Primary Macronutrients

- **Nitrogen (N)**
 - Largest quantities
 - Most noticeable and quickest effect on plants
 - Leaf growth and dark green leaves
- **Phosphorus (P)**
 - Strong root systems, more beautiful flowers and rapid growth
- **Potassium (K)**
 - Produces and matures the seed
 - Improves fruit keeping quality
 - Decreases water requirement

NPK



Secondary Macronutrients

- Needed in smaller quantities than primary macronutrients
 - **Calcium (Ca)** – Promotes root formation
 - **Sulfur (S)** – Promotes root growth
 - **Magnesium (Mg)** – Affects the intake of plant nutrients



Micronutrients

- Essential for plant growth but needed in very small quantities
- Helps plants absorb and use other available nutrients to complete their biological functions
- Iron (Fe)
- Boron (B)
- Manganese (Mn)
- Molybdenum (Mo)
- Zinc (Zn)
- Chloride (Cl)
- Copper (Cu)

Key Nutrients for Plants

TABLE 2.1
Elements Essential for Most Higher Plants

Element	Symbol	Available Form	Atomic Weight	Parts per Million (ppm)	Concentration in Dry Tissue (%)
Macronutrients					
Hydrogen	H	H ₂ O	1.01	60,000	6
Carbon	C	CO ₂	12.01	450,000	45
Oxygen	O	O ₂ , H ₂ O	16.00	450,000	45
Nitrogen	N	NO ₃ ⁻ , NH ₄ ⁺	14.01	15,000	1.5
Potassium	K	K ⁺	39.10	10,000	1.0
Calcium	Ca	Ca ²⁺	40.08	5,000	0.5
Magnesium	Mg	Mg ²⁺	24.32	2,000	0.2
Phosphorus	P	H ₂ PO ₄ ⁻ , HPO ₄ ²⁻	30.98	2,000	0.2
Sulfur	S	SO ₄ ²⁻	32.07	1,000	0.1
Micronutrients					
Chlorine	Cl	Cl ⁻	35.46	100	0.01
Iron	Fe	Fe ³⁺ , Fe ²⁺	55.85	100	0.01
Manganese	Mn	Mn ²⁺	54.94	50	0.005
Boron	B	BO ₃ ²⁻ , B ₄ O ₇ ²⁻	10.82	20	0.002
Zinc	Zn	Zn ²⁺	65.38	20	0.002
Copper	Cu	Cu ²⁺ , Cu ⁺	63.54	6	0.0006
Molybdenum	Mo	MoO ₄ ²⁻	95.96	0.1	0.00001

Source: Modified from Stout P.R., *Proc. of the 9th Ann. Calif. Fert. Conf.* 1961. pp. 21-23.

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Source: H. Resh, "Hydroponic Food Production", CRC Press, Boca Raton, FL, 2013, p. 10

Sources of Nutrients

- Animal Waste
- Plants
- Minerals and Salts



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The Pros and Cons of Farm Production Methods

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Farm Production Methods

- Open Field
 - Conventional
 - Organic
 - Veganic
- Controlled Environment Agriculture
 - Greenhouses
 - Hydroponic Systems



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Open Field Production



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Problems with Conventional and Organic Open Field Farms

- Farms usually have animals
- Manure is often used as compost especially on organic farms
- It costs more to use plant fertilizer, esp. if there is easy access to animal fertilizer
- Synthetic fertilizers can be used but can have negative impacts on the environment
- Uses lots of water
- Tends to require use of pesticides to maintain production levels



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Veganic Open Field Farming

- Principles
 - Veganic agriculture is an approach to growing plants that includes respect for animals, the environment, health.
 - Also known as "stockfree" "vegan organic" and "plant-based"...
 - (Recommends)... eliminating the use of products that are derived from confined animals.
(<http://www.ovoorganic.net/article19.html>)
- Challenges
 - Finding vegan farms
 - Water use and run-off
 - Pest management



CEA and Hydroponic Production



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CEA Defined

- *“Controlled Environment Agriculture (CEA) is an advanced and intensive form of hydroponically-based agriculture.*
- *Plants are grown within a controlled environment so that horticultural practices can be optimized.”*



<http://www.generahydroponics.com/blog/2011/07/19/hydroponics-in-history-part-1-ancient-hydroponics/>

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What is Hydroponics?

- The Greek word “hydro” means water and “ponos” means labor or work.
- Hydroponics is a method of growing plants in water without soil
 - The water must be enriched with nutrients and the plants need an inert medium to support root system
- Hydroponics is a form of CEA
 - CEA = Controlled Environment Agriculture
- Practiced by the ancient Egyptians, Babylonians and Aztecs



<http://www.generallyhydroponics.com/blog/2011/07/19/hydroponics-in-history-part-1-ancient-hydroponics/>

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Advantages of CEA Farms

- Excellent crops
- Uses much less water
 - As little as 10%!
- Can be grown with no pesticides or herbicides
- Much less labor
 - E.g., weeding, thinning, etc.
- Can grow year-round
- No run-off into eco-systems
- Consistent with the farm-to-table movement, organics, locavore
- It can be Vegan-Friendly!
 - No farm animals
- Projects can promote community development, entrepreneurship, training, research and education



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Comparison of Different Farms

	CEA (e3garden)	Veganic Open Field	Organic Open Field	Conventional Open Field
No Pesticides	X	X	X	problem
Uses less water	X	problem	problem	problem
Organic non-GMO Seed	X	x	X	problem
Animal-based Fertilizer			X	X
Plant-based Fertilizer		X	x	
Mineral-based Fertilizer	X			x
Soilless media	X			
Soil-based media		X	X	X
Prevents excess fertilizer run-off into eco-system	X	problem	problem	problem

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Why e3garden is Friendly to Locavores, Vegans, and Organic Lovers

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e3garden's Mission

- e3garden's mission is to produce fresh, great tasting vegetables using the least amount of energy and water.
 - We are committed to being a triple bottom line company.
- **Edibles**
 - **Energy**
 - **Education**



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e3garden's Practices

- We grow our produce from organic seed in controlled environments without the use of pesticides
- We conserve water and protect the environment from outputs
- Our farm is fueled with solar and renewable energy
- e3garden uses no animal products in the production of its vegetables, herbs and microgreens



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e3garden's Products

- CSA and Market
 - Lettuces
 - Herbs
 - Microgreens



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e3garden Awards and Partnerships

- We have received 3 USDA grants for sustainability:
 - Energy Efficiency
 - Renewable Energy
 - Value-Added Production for Local and Organic Markets
- We are working in partnership with Philips Lighting Company on the use of horticultural LED's



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e3garden's People

- Eric Stein
 - CEO and Founder
- Hourly employees
- Interns
 - Ila Outerbridge
 - Temple University Hort Student
- My wife Anne
- Her Mom
- My Clients



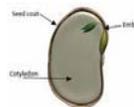
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e3garden's Production

Germination

Seedling

Mature



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Organic Seed

- We start with USDA Organic Certified and non-GMO Seeds
- We buy new seed every year



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Water

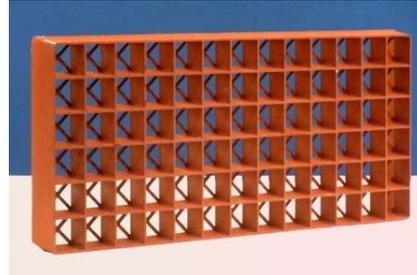
- e3garden uses municipal drinking water
- Closed-loop recirculating system
 - Uses only 10% of water used in open field farming
 - We filter out small particles and algae



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Germination

- Organic seeds are germinated directly in Rockwool and covered with a dome for 7-10 days
- Rockwool is kept saturated



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Rockwool Medium

- Rockwool is made from rock which has been melted and spun into fibrous cubes
- Rockwool is one of the most effective media for germinating seeds
- Rockwool's primary benefit is that it transports *both water and oxygen* to plants



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Seedling Development and Transport

- When 1-2 sets of mature leaves form, plant is transported into floating raft system
- Half strength nutrient values are used to minimize shock to plant



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Plant Nutrients

- We use water soluble nutrients made from minerals, compounds and salts
- No animal products are used in production of the nutrients
- The nutrients dissolve in water
- Plants take up the nutrients as needed
- Very little nutrient used:
 - Only 5-10 grams per gallon of water
 - Example: 20 gallon tank will feed 100 plants with about 150 grams of nutrient = 5-6 oz per week
 - = to 10 tablespoons per week of nutrient



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Lighting

- Light is critical to plant development and required for our indoor systems
- We use efficient T5's florescent lights
- Our newest system uses super-efficient LED's optimized for plant growth



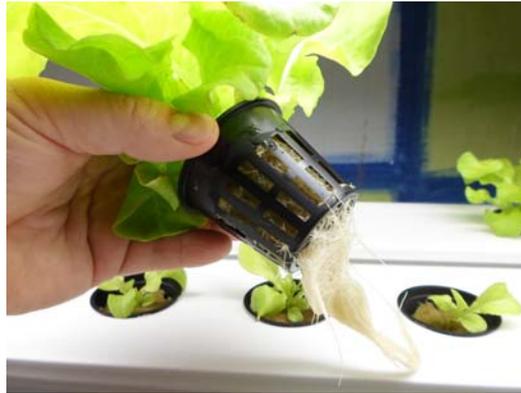
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Mature Lettuce in Channel



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Root Development



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The Farm



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Indoor Production



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Next Steps

Next Steps

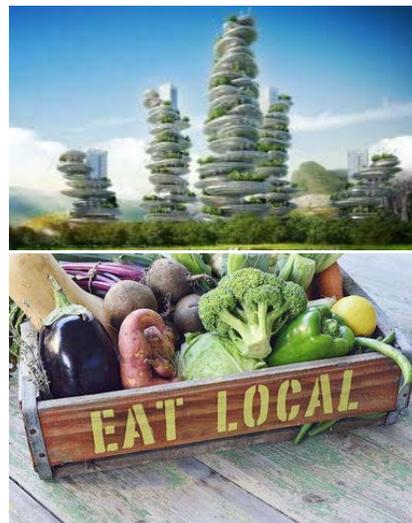
- We are applying to have our products be Vegan Certified by the American Vegetarian Association (AVA)
- We will be adding solar power to the roof of the garage greenhouse
- We are expanding our microgreen line of products



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Summary and Conclusions

- CEA farming offers new opportunities to produce vegetables from organic seed that are free of pesticides and animal derived products
- CEA farming appeals to locavores, vegans, and those who prefer organics



Opportunities to Connect with e3garden

- Get on our mailing list for events and tours
- Become a CSA member
- Buy from our online market
- Listen to our podcasts
- Check out site: e3garden.com
- Try our samples!



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Questions

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Contact Info: Eric W. Stein, Ph.D.

- Email:
 - eric@e3garden.com
- Phone: 484-727-8874
- Twitter:
 - @e3garden
 - @ericsteinphd
- Web:
 - e3garden.com
 - ericwstein.com



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Discussion

Appendix